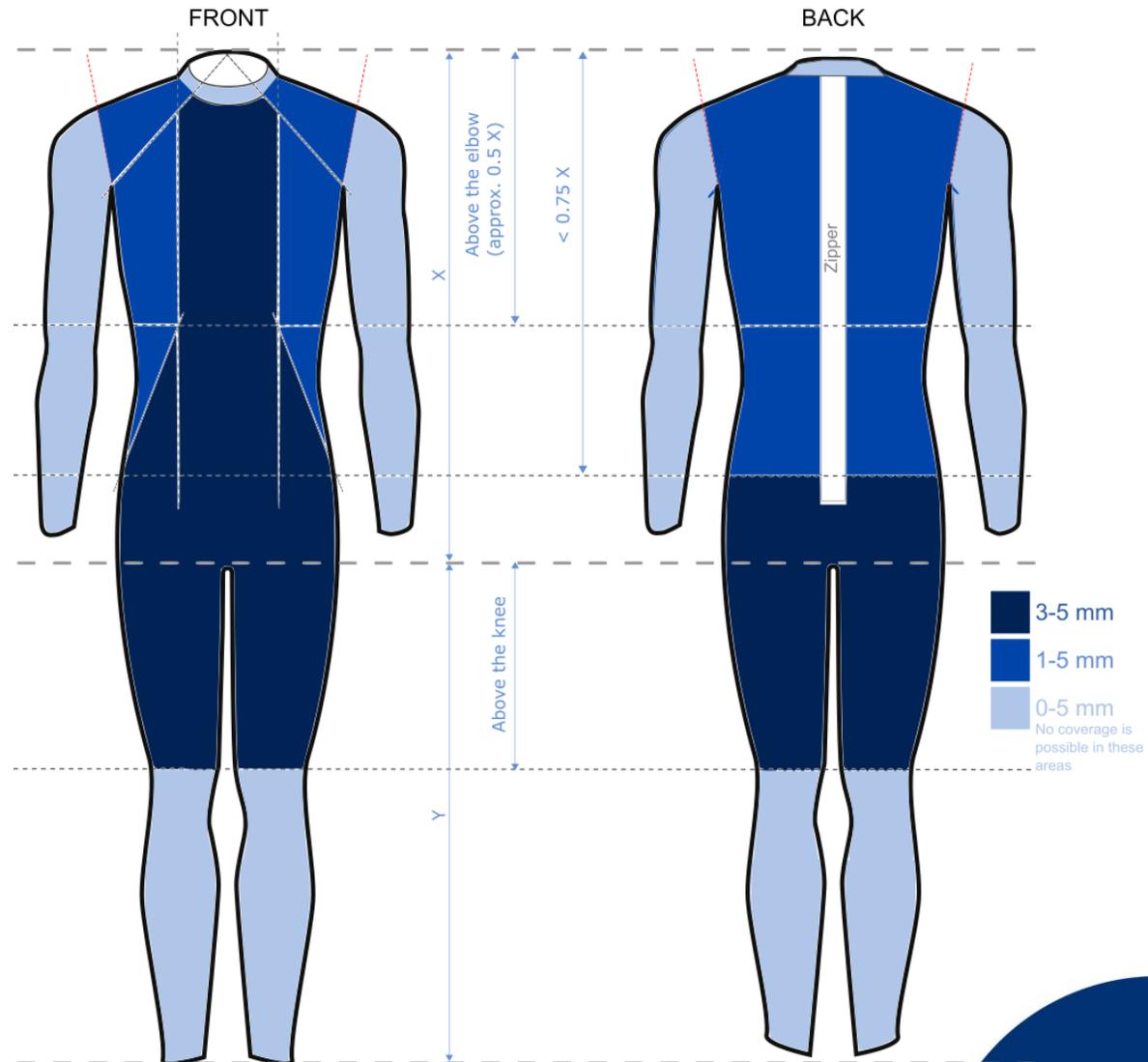


WETSUIT - Guidelines for coverage and measures



Chosen Nominal Material Thickness (mm)	Fabrication tolerances (+/- %)	Upper / Lower bound (mm)	Measurements tolerances (+/- mm)	Upper-Upper / Lower-Lower bound (mm)	Rounded limit values (mm)	Reached limits
	10		0.20			
For max. 5.00 mm						
					5.00	Max. thickness OK
	Upper Bound	4.40	Upper/Upper bound	4.60		
			Upper/Lower bound			
4.00						
	Lower bound	3.60	Lower/Upper bound	3.80		
			Lower/Lower bound	3.40		
For min 3.00 mm						
	Upper Bound	3.85	Upper/Upper bound	4.05		
			Upper/Lower bound	3.65		
3.50						
	Lower bound	3.15	Lower/Upper bound	3.35		
			Lower/Lower bound	2.95		
3.00 Min. thickness OK						
For min 1.00 mm						
	Upper Bound	1.65	Upper/Upper bound	1.85		
			Upper/Lower bound	1.45		
1.50						
	Lower bound	1.35	Lower/Upper bound	1.55		
			Lower/Lower bound	1.15		
1.20 Min. thickness OK						

The table gives a guideline to the manufacturers with regards to Material (total thickness) ensuring that the final thickness on finished garments is compliant.